## Whirling Technology

Large Selection of Products for Internal and External Whirling





With whirling, helical profiles can be handled very efficiently. In this process, an eccentrically positioned whirling ring rotates around the slowly rotating work piece - in most cases without the use of a coolant. Because of the specific way of the cutting, the majority of the heat is discarded with the chip rather than heating up the workpiece.

The whirling is designed so that optimal results can be achieved with low energy consumption for the machining. In addition, the workpiece surface does not undergo any changes due to compressive stress. A very high level of surface quality is achieved.

Leistritz uniquely combines innovative technology and an extensive background in traditional screw, worm, extruder and auger cutting capability. Utilized by itself, whirling offers a decisive advantage in cutting threads, screw forms, worms - anything with a pitch. When combining whirling along with traditional manufacturing techniques such as milling, grinding and turning, it creates a full spectrum of production possibilities. Whirling machines can easily be incorporated into Automated and Material Handling Systems.



Leistritz is the Only US-Based Source of Whirling Equipment.

Request a Quote Today!

**Leistritz Advanced Technologies Corp** 

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